

On the preparation of 2-substituted cephalosporin sulfoxides *via* anionic intermediates

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The LDA-generated anions of cephalosporin sulfoxides may give rise to a mixture of C-2- and/or C-4-substituted products owing to the delocalized nature of the negative charge. Under optimized conditions 2 α -crotonoyl- and 2 α -cinnamoylcephalosporin sulfoxides can be obtained in satisfactory yields, and are useful starting materials for cycloaddition reactions leading to novel analogues with β -lactamase or HLE enzyme-inhibiting properties.

Introduction

The chemistry of 2-substituted cephalosporins has never been a very intensively probed area of β -lactam antibiotics, nevertheless interesting findings can be found in the literature. The main reason is that according to the early investigations these compounds possess only moderate antimicrobial activities. This situation has profoundly changed since the emergence of the human leucocyte elastase (HLE)^{1a} and β -lactamase^{1b} enzyme inhibitors: both the higher oxidation state of the sulfur and the C-2 substitution of the cephem ring system led to new compounds with enhanced enzyme-inhibitory properties.^{1c} The carbon atom at position 2 of cephalosporins is chemically only moderately active: oxidation of the sulfur ensures enhanced chemical reactivity; H-2 possesses a clearly acidic character, especially in the sulfones, but oxidized derivatives have greatly diminished antibacterial activity.

There are surprisingly few investigations dealing with substitution of the cephem C-2 atom *via in situ* generated atoms. Instead of submitting a long discussion of the outcome of electrophilic substitution under various conditions, we refer only to the literature survey presented in Scheme 1. It be seen that substitution of the dihydrothiazine ring in the presence of a strong base may lead to various mono- or disubstituted products at C-2 or C-4, depending strongly on the base and electrophilic reagents used, and on the oxidation state of the sulfur atom. Maiti *et al.*⁸ suggested that with sp² partners the C-2 substitution is preferred to that at C-4. Indeed, this is the case with CO₂ or CS₂. Both C-2 and C-4 products form with different alkyl derivatives. Mention must be made of the C-7 substitution, although it is not shown in Scheme 1: this reaction may also easily occur when the C-7 atom is unsubstituted, or carries a strongly electron-withdrawing substituent, and formation of the carbanion on the dihydrothiazine ring is suppressed in some way. A similar distribution of products can be observed in the case of Michael acceptors, such as acrylonitrile or methyl vinyl ketone. In the case of cephem sulfones only one profound investigation can be found in the literature (Alpegiani *et al.*⁷), describing, again, the varied distribution of C-2 and C-4 products.

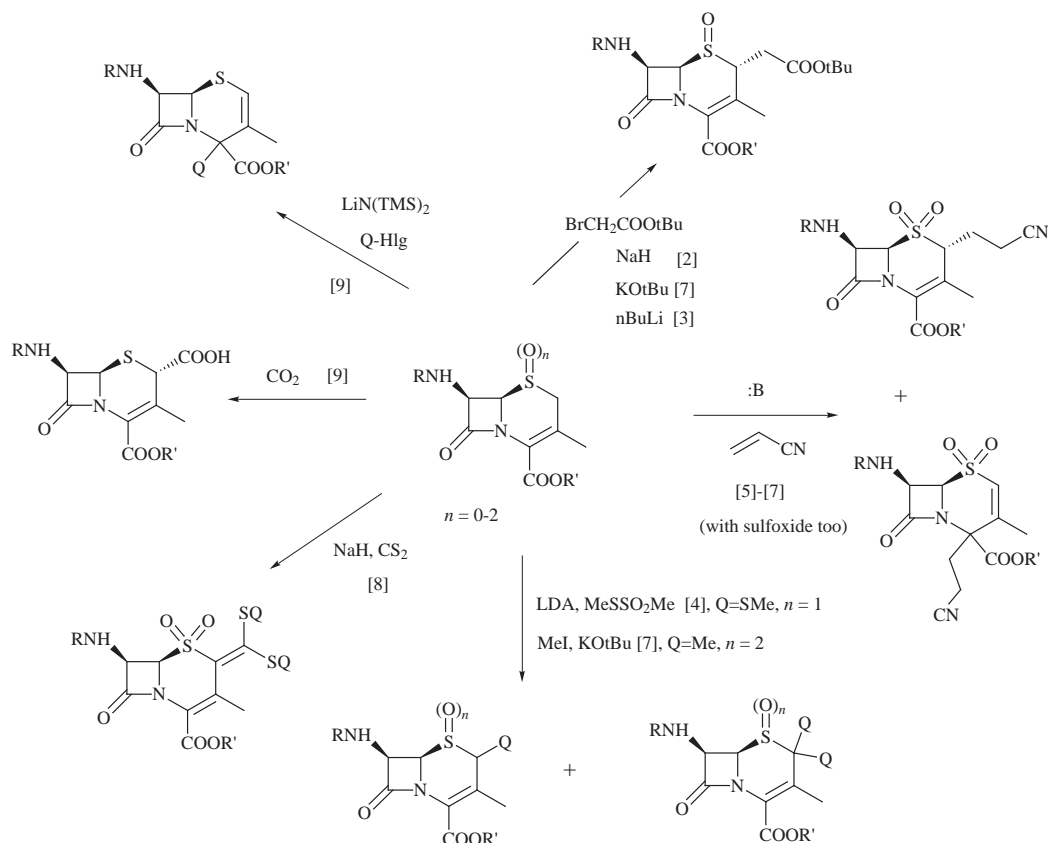
Results and discussion

The goal of our investigations was to find an acceptable method for the preparation, with an optimized yield, of cephem sulfoxides bearing an unsaturated substituent at position 2. These

compounds may serve as starting materials for different cycloaddition reactions leading to cephalosporins with various heterocyclic C-2 side-chains with possible HLE and β -lactamase enzyme-inhibitory properties. To have a better understanding of the heterogeneity of the above-mentioned reactions, we performed different semiempirical QM/PM3 calculations on the anions of various cephem sulfoxides. Thus, for example, Fig. 1A shows the calculated Mullikan charges of the most relevant carbon atoms of the anion which was produced by the abstraction of one proton from C-2. This C-2 carbon next to the sulfur possesses the highest value of negative charge; however, C-4 exhibits a high value of electron density also, owing to charge delocalization over the unsaturated system. Fig. 1B depicts the highest occupied molecular orbital (HOMO) of the same system. This reveals that the HOMO is concentrated mainly on atoms C-2 and C-4 (and to a lesser extent on the β -lactam ring), both atoms sharing practically the same level of electron density on the HOMO orbital. In the first approximation this means that in the case of electrophilic reactions, C-2 and C-4 would exhibit about the same intrinsic activity. In fact, the ratio of products is influenced also by steric factors, as well as by secondary orbital interactions between the reagent and the anion, not to mention other reaction conditions – these factors explain the diversity of the literature findings.

Deprotonation of the side-chain NH may lead to a delocalized anion involving the β -lactam C-7 atom and the C=O group, especially at higher base concentration. Its extent is strongly dependent on the nature of the side-chain. This may cause the known epimerization of penicillins at C-6 with bases; on the other hand, in the presence of excess of base (~4 equiv.) alkylation and alkythiolation reactions result in the formation of 7 α -substituted and 7 α ,2 α -substituted cephem compounds. This is discussed in ref. 4 in detail. In spite of the more pronounced acidity of the C-2 protons of the sulfoxides, in our work we also found that the outcome of the reaction is dependent very much on the compounds and reaction conditions used. Extensive degradation in the reaction mixture and very low isolable yields are commonplace. There are a few representative examples in Scheme 2, using benzhydryl 7-phenoxyacetamido-cephalosporanate- or -3-*c*-deacetoxycephalosporanate 1-oxide (**1a**, **b**; R" = CH₂OAc or CH₃) and different halogen compounds. The isolated yields of the new cephem derivatives **2**, **3** and **4** after work-up with column chromatography are very low. In the case of substrates **1a** and **1b** benzophenone was isolated (up to 30%) as proof of degradation. There were no appreciable differences regarding the cephem C-3 substituents methyl *vs.* acetoxy-methyl.

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Scheme 1 Numbers in square brackets are references.

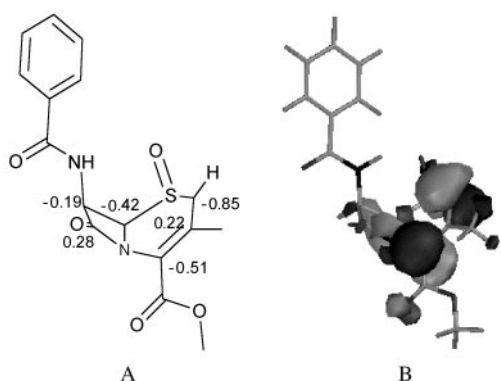
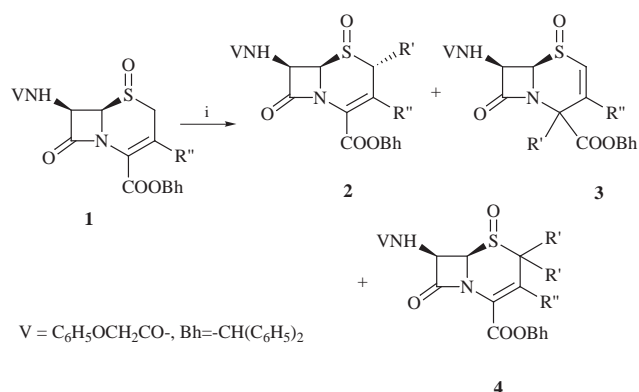


Fig. 1 MOPAC PM3 Mulliken point charges and contour plot of the HOMO of the 2-anion of the energy-minimized methyl 7β-benzamido-3-c-deacetoxycephalosporanate 1β-oxide 5.

On trying different 7β-amides ($C_6H_5OCH_2CONH-$, $BocNH-$, $PhtN-$, $C_6H_5CH_2CONH-$, C_6H_5CONH-) as well as ester protecting groups we found that the best results were obtained with the use of the simple benzamide. In fact, no products could be isolated when *tert*-butoxycarbonyl (*t*-Boc) or phthaloyl protection groups were applied. Methyl ester was chosen to protect the 4-carboxy group. Thus, with compound 5 three different reagents were used (Scheme 3). The deprotonation step was carried out in THF with 2.5–3 equiv. of *in situ* prepared LDA (*n*-BuLi + $HNPt^t$), and the subsequent reactions with 1.5–2.5 equiv. of the electrophilic partners were conducted in the presence of HMPA. In the case of the 2-crotonoyl (but-2-enoyl) derivative we could isolate a minor amount of the 2,2-disubstituted product 7 as well as the monosubstitution product 6. By careful optimization of the reaction conditions, it was possible to avoid column chromatography in each of these cases, and compounds 8 and 9 were obtained in 55 and 70% yield, respectively.

The configuration of the products was examined by 1H - $\{^1H\}$



Entry	R'	R''	Yield (%)		
			2	3	4
a	$CH_2CH=CH_2$	CH_2OAc	3	1	8
b	$CH_2CH=CH_2$	CH_3	15	20	
c	CH_2CO_2Et	CH_2OAc	31		
d	sorbyl	CH_2OAc	20		
e	sorbyl	CH_3	15		7

Scheme 2 Reagents and conditions: i, (1) *n*-BuLi, Et_2NH , THF, $-40^\circ C$; (2) R'-Halogen, THF, HMPA, $-40^\circ C$.

nuclear Overhauser enhancement (NOE) experiments. It is quite characteristic of 2-substituted cephems that in the case of 2β-substituents the 2α-proton exhibits NOE interaction with the 6α-proton, but there is no such interaction in the opposite steric position. The measured NOE interactions of compound 9 are shown in Fig. 2, and the data are consistent with the substituent being in the α-position.

Of the reaction parameters we probed, the most important one was the influence of temperature. As the reaction is slightly exothermic, without adequate cooling the rise in the inner

7.58 (3 H, m, ArH) and 7.80 (1 H, d, J 9.0, NH); δ_C (CDCl₃) 18.8 (crotonoyl CH₃), 19.7 (3'-CH₃), 52.7 (6-C), 59.0 (7-C), 65.4 (2-C), 70.3 (CO₂CH₃), 122.1 (3-C), 124.0 (4-C), 127.3 (arom. CH, 2 C), 128.7 (arom. CH, 2 C), 130.1 (arom. CH), 132.4 (crotonoyl CH), 132.5 (arom. quat. C), 149.9 (crotonoyl CH), 161.5 (CO), 163.3 (CO), 166.9 (CO) and 188.6 (CO) (Found: C, 57.9; H, 5.0; N, 7.0. Calc. for C₂₀H₂₀N₂O₆S: C, 57.68; H, 4.84; N, 6.73%).

Compound 7 (obtained from the mother liquor of compound 6 by column chromatography): 3%, mp 220–229 °C; ν_{\max} (KBr)/cm⁻¹ 1793, 1734, 1652 and 1522; δ_H (CDCl₃) 1.90 (3 H, d, J 7.0, crotonoyl CH₃), 1.99 (3 H, d, J 7.0, crotonoyl CH₃), 2.23 (3 H, s, 3'-CH₃), 3.89 (3 H, s, CO₂CH₃), 4.82 (1 H, d, J 4.5, 6-H), 5.98 (1 H, d, J 15.5, crotonoyl COCH), 6.17–6.28 (2 H, m, 7-H and crotonoyl COCHCH), 6.81 (1 H, d, J 15.0, crotonoyl COCH), 7.15–7.27 (1 H, m, crotonoyl COCHCH), 7.35 (1 H, d, J 9.5, NH), 7.45–7.58 (3 H, m, ArH) and 7.81–7.87 (2 H, m, ArH); δ_C (CDCl₃; 360 MHz) 16.9 (3-CH₃), 18.4 and 18.7 (crotonoyl CH₃), 52.5 (6-C), 59.0 (7-C), 70.7 (CO₂CH₃), 118.3 (3-C), 120.3 (crotonoyl COCHCH), 121.9 (crotonoyl COCHCH), 124.3 (4-C), 127.3 (arom. CH, 2 C), 128.7 (arom. CH, 2 C), 132.3 (arom. CH), 132.5 (arom. quat. C), 137.3 (crotonoyl COCH), 149.9 (crotonoyl COCH) and 151.0, 161.7, 161.8, 163.5 and 166.7 (CO) (Found: C, 58.1; H, 5.0; N, 5.85. Calc. for C₂₄H₂₄N₂O₇S: C, 59.49; H, 4.99; N, 5.78%).

Methyl 7 β -benzamido-2 α -sorbyl-3-*c*-deacetoxycephalosporanate 1 β -oxide 8. 55%, mp 173–176 °C; ν_{\max} (KBr)/cm⁻¹ 1783, 1728, 1642 and 1526; δ_H (200 MHz; [D₆]DMSO) 1.87 (3 H, d, J 6.0, sorbyl CH₃), 1.96 (3 H, s, 3-CH₃), 3.84 (3 H, s, CO₂CH₃), 4.67 (1 H, d, J 4.5, 6-H), 5.80 (1 H, s, 2-H), 5.99–6.13 (2 H, m, 7-H and sorbyl COCH), 6.30–6.57 (3 H, m, sorbyl COCHCHCHCH), 7.44–7.67 (3 H, m, ArH), 7.84 (2 H, d, J 7.0, ArH) and 8.66 (1 H, d, J 7.5, NH) (Found: C, 57.0; H, 5.3; N, 6.1; S, 7.4. Calc. for C₂₂H₂₂N₂O₆S: C, 59.72; H, 5.01; N, 6.33; S, 7.19%).

Methyl 7 β -benzamido-2 α -cinnamoyl-3-*c*-deacetoxycephalosporanate 1 β -oxide 9. 70%, mp 161–164 °C; ν_{\max} (KBr)/cm⁻¹ 1790, 1729, 1653 and 1522; δ_H (360 MHz; CDCl₃) 2.21 (3 H, s, 3-CH₃), 3.94 (3 H, s, CO₂CH₃), 4.83 (1 H, d, J 4.5, 6-H), 5.09 (1 H, s, 2-H), 6.32 (1 H, dd, J_1 4.5, J_2 10.0, 7-H), 6.96 (1 H, d, J 16.0, COCH), 7.22–7.26 (2 H, m, COCHCH and ArH), 7.41–7.55 (6 H, m, ArH), 7.60–7.63 (1 H, m, ArH) and 7.77–7.84 (3 H, m, ArH and NH); δ_C (360 MHz; CDCl₃) 19.8 (3-CH₃), 52.7 (6-C), 59.1 (7-C), 65.5 (2-C), 71.2 (CO₂CH₃), 122.1 (3-C), 123.5 (arom. CH), 124.1 (4-C), 127.3 (arom. CH, 2 C), 128.7 (arom. CH, 2 C), 129.2 (arom. CH, 2 C), 129.3 (arom. CH, 2 C), 132.3 (arom. CH), 132.4 (COCHCH) 132.5 and 133.1 (arom. quat. C) and 148.3 (COCHCH), 161.5, 163.3 and 166.8 (CO) (Found: C, 61.3; H, 4.5; N, 6.0. Calc. for C₂₅H₂₂N₂O₆S: C, 62.75; H, 4.63; N, 5.85%).

Compounds shown in Scheme 2

All of the following compounds were prepared according to the above general procedure at –25 to –30 °C with the appropriate reagent (BrCH₂CH=CH₂, BrCH₂CO₂Et or sorbyl chloride). The separation of the reaction mixture was performed with SiO₂ column chromatography (10:1 → 3:1 gradient technique).

Benzhydryl 2 α -allyl-7 β -(phenoxyacetamido)cephalosporanate 1 β -oxide 2a. Mp 166–168 °C; ν_{\max} (KBr)/cm⁻¹ 3378, 1798, 1734, 1652 and 1496; δ_H (200 MHz; [D₆]DMSO) 1.93 (3 H, s, 3-CH₂OCOCH₃), 2.12–2.28 (1 H, m, 2-CH₂), 2.49–2.67 (1 H, m, 2-CH₂), 4.17 (1 H, dd, J_1 4.5, J_2 9.5, 2-CH₂CH=CHH), 4.69 (2 H, s, PhOCH₂CO), 4.72 and 4.89 (2 H, AB quartet, J 13.0, 3-CH₂), 5.13 (1 H, s, 2-H), 5.14 (1 H, d, J 5.0, 6-H), 5.09–5.22 (1 H, m, 2-CH₂CH=CHH), 5.73–5.94 (1 H, m, 2-CH₂CH=CH₂), 6.19 (1 H, dd, J_1 5.0, J_2 10.0, 7-H), 6.93–7.03 (5 H, m, ArH), 7.27–7.50 (11 H, m, ArH and CO₂CHPh₂) and

8.16 (1 H, d, J 10.0, NH) (Found: C, 64.5; H, 5.3; N, 4.6. Calc. for C₃₄H₃₂N₂O₈S: C, 64.96; H, 5.13; N, 4.46%).

Benzhydryl 4-allyl-7 β -phenoxyacetamido- Δ^2 -cephalosporanate 1 β -oxide 3a. Mp 114–116 °C; ν_{\max} (KBr)/cm⁻¹ 3374, 1784, 1746, 1638 and 1438; δ_H (200 MHz; [D₆]DMSO) 1.64 (3 H, s, 3-CH₂OCOCH₃), 2.85–3.13 (2 H, m, 4-CH₂CH=CH₂), 3.50–3.70 (1 H, m, 4-CH₂CH=CH₂), 4.66 (2 H, s, PhOCH₂CO), 4.69 and 4.58 (2 H, AB quartet, J 13.0, 3 CH₂), 5.06 (1 H, d, J 4.5, 6-H), 5.07 (1 H, s, 2-H), 5.00–5.16 (1 H, m, 4-CH₂CH=CH₂), 5.73 (1 H, dd, J_1 4.5, J_2 9.5, 7-H), 5.80–5.89 (1 H, m, 4-CH₂CH=CH₂), 6.88 (1 H, s, CO₂CHPh₂), 6.95–7.03 (5 H, m, ArH), 7.28–7.42 (10 H, m, ArH) and 8.26 (1 H, d, 9.5, NH) (Found: C, 65.0; H, 5.1; N, 4.5. Calc. for C₃₄H₃₂N₂O₈S: C, 64.85; H, 5.13; N, 4.46%).

Benzhydryl 2,2-diallyl-7 β -(phenoxyacetamido)cephalosporanate 1 β -oxide 4a. Mp 53–55 °C; ν_{\max} (KBr)/cm⁻¹ 3396, 1794, 1748 and 1496; δ_H (200 MHz; CDCl₃) 1.69 (3 H, s, 3-CH₂OCOCH₃), 2.80–2.92 (1 H, m, 2-CH₂CH=CH₂), 3.20–3.50 (2 H, m, 2-CH₂CH=CH₂), 3.80–3.91 (1 H, m, 2-CH₂CH=CH₂), 4.60 (2 H, s, PhOCH₂), 4.65 (1 H, d, J 5.0, 6-H), 4.61 and 4.72 (2 H, AB quartet, J 15.0, 3-CH₂), 5.18–5.27 (4 H, m, 2-CH₂CH=CH₂), 5.8 (1 H, dd, J_1 5.0, J_2 10.5, 7-H), 5.69–5.85 (2 H, m, 2-CH₂CH=CH₂), 6.90–7.06 (5 H, m, ArH), 7.24–7.47 (11 H, m, ArH and CO₂CHPh₂) and 8.07 (1 H, d, J 10.5, NH); δ_C (200 MHz; CDCl₃) 19.8 (3-CH₂OCOCH₃), 28.4 (2P-CH₂), 35.3 (2-CH₂), 58.8 (6-C), 59.0 (2-C), 65.0 (7-C), 65.0 (7-C), 66.4 (3-CH₂), 66.8 (PhOCH₂), 79.5 (CO₂CHPh₂), 114.8 (2 C, allylic CH), 118.3 and 120.5 (3- and 4-C), 138.0 and 138.5 (arom. quat. C), 122.1, 126.7, 126.9, 128.7, 128.9, 129.5 and 131.6 (15 C, arom. CH), 139.6 and 142.0 (2-CH₂CH=CH₂), 156.7 (arom. C–O) and 162.7, 165.4, 168.1 and 169.2 (CO).

Benzhydryl 2 α -allyl-3-*c*-deacetoxy-7 β -(phenoxyacetamido)cephalosporanate 1 β -oxide 2b. Mp 140–144 °C; ν_{\max} (KBr)/cm⁻¹ 3362, 1778, 1742, 1494 and 1228; δ_H (200 MHz; [D₆]DMSO) 1.77 (3 H, s, 3-CH₃), 2.03–2.20 (1 H, m, 2-CH₂), 2.84–2.96 (1 H, m, 2-CH₂), 3.80–3.90 (1 H, m, 2-CH₂CH=CH₂), 4.53 (2 H, s, PhOCH₂), 4.55 (1 H, s, 2-H), 5.13–5.19 (1 H, m, 2-CH₂CH=CH₂), 5.20 (1 H, d, J 4.5, 6-H), 5.87 (1 H, dd, J_1 4.5, J_2 10.5, 7-H), 5.90–6.00 (1 H, m, 2-CH₂CH=CH₂), 6.69 (1 H, s, CO₂CHPh₂), 6.91–7.04 (5 H, m, ArH), 7.25–7.51 (10 H, m, ArH) and 8.28 (1 H, d, J 10.5, NH); δ_C (200 MHz; CDCl₃) 19.3 (3-CH₃), 35.2 (2-CH₂CH=CH₂), 58.4 (7-C), 60.8 (2-C), 64.9 (6-C), 66.9 (PhOCH₂), 79.5 (CO₂CHPh₂), 119.1 (3-C), 119.8 (4-C), 125.0 (2-CH₂CH=CH₂), 114.7, 121.9, 126.8, 127.0, 127.4, 127.9, 128.3, 128.4, 128.5, 128.6, 128.7, 128.8, 129.5, 130.9 and 131.7 (15 C, arom. CH), 138.3 and 138.4 (benzhydryl arom. quat. C), 146.4 (2-CH₂CH=CH₂), 156.9 (PhO arom. quat. C–O) and 168.4, 166.4 and 163.7 (CO) (Found: C, 67.2; H, 5.5; N, 5.0. Calc. for C₃₂H₃₀N₂O₆S: C, 67.35; H, 5.30; N, 4.91%).

Benzhydryl 4-allyl-3-*c*-deacetoxy-7 β -(phenoxyacetamido)- Δ^2 -cephalosporanate 1 β -oxide 3b. Mp 125–130 °C; ν_{\max} (KBr)/cm⁻¹ 3372, 1782, 1740, 1494 and 1216; δ_H (200 MHz; CDCl₃) 1.64 (3 H, s, 3-CH₃), 2.72–2.95 (1 H, m, 4-CH₂CH=CH₂), 3.20–3.30 (1 H, m, 4-CH₂CH=CH₂), 3.80–3.90 (1 H, m, 4-CH₂CH=CH₂), 4.53 (1 H, s, 2-H), 4.56 (1 H, d, J 4.5, 6-H), 5.08 (2 H, s, PhOCH₂), 5.10–5.20 (1 H, m, 4-CH₂CH=CH₂), 5.84 (1 H, dd, J_1 4.5, J_2 10.5, 7-H), 5.64–6.14 (1 H, m, 4-CH₂CH=CH₂), 6.92–7.04 (5 H, m, ArH), 7.24–7.50 (11 H, m, ArH and CO₂CHPh₂) and 8.19 (1 H, d, J 10.5, NH); δ_C (200 MHz; CDCl₃) 14.3 (3-CH₃), 35.0 (4-CH₂CH=CH₂), 5.85 (7-C), 65.4 (6-C), 66.7 (4-C), 66.9 (PhOCH₂), 79.2 (CO₂CHPh₂), 117.6 (2-C), 118.6 (3-C), 121.9 (4-CH₂CH=CH₂), 114.8, 117.6, 118.6, 121.9, 123.4, 126.7, 126.9, 128.5, 128.8, 128.86, 131.4, 131.5 and 135.0 (15 C, arom. CH), 138.3 and 138.4 (arom. quat. C), 138.9 (4-CH₂CH=CH₂), 156.9 (PhOCH) and 163.6, 166.8 and 168.3 (CO) (Found: C, 66.4; H, 5.2; N, 4.3. Calc. for C₃₂H₃₀N₂O₆S: C, 67.35; H, 5.30; N, 4.91%).

Benzhydryl 2 α -ethoxycarbonylmethyl-7 β -(phenoxyacetamido)cephalosporanate 1 β -oxide 2c. Mp 171–173 °C; ν_{\max} (KBr)/ cm^{-1} 3388, 1794, 1730, 1524 and 1386; δ_{H} (200 MHz; $[\text{D}_6]\text{DMSO}$) 1.18 (3 H, t, J 7.1, 2- $\text{CH}_2\text{CO}_2\text{CH}_2\text{CH}_3$), 1.89 (3 H, s, 3- $\text{CH}_2\text{OCOCH}_3$), 2.6 (1 H, dd, J_1 18.5, J_2 9.0, 2- CH_2), 2.95 (1 H, dd, J_1 18.5, J_2 3.5, 2- CH_2), 4.10 (2 H, q, J 7.0, 2- $\text{CH}_2\text{CO}_2\text{CH}_2\text{CH}_3$), 4.22 (1 H, dd, J_1 3.5, J_2 9.0, 2-H), 4.69 (2 H, s, PhOCH_2), 4.68 and 4.90 (2 H, AB quartet, J 13.0, 3- CH_2), 5.14 (1 H, d, J 5.0, 6-H), 6.19 (1 H, dd, J_1 5.0, J_2 9.5, 7-H), 6.92–7.01 (4 H, m, ArH), 7.26–7.51 (12 H, m, ArH and CO_2CHPh_2) and 8.21 (1 H, d, J 9.5, NH) (Found: C, 62.6; H, 5.0; N, 4.0. Calc. for $\text{C}_{35}\text{H}_{34}\text{N}_2\text{O}_{10}\text{S}$: C, 62.30; H, 4.79; N, 4.15%).

Benzhydryl 7 β -phenoxyacetamido-2 α -sorbylcephalosporanate 1 β -oxide 2d. Mp 187–190 °C; ν_{\max} (KBr)/ cm^{-1} 1800, 1734, 1700 and 1630; δ_{H} (200 MHz; CDCl_3) 1.90 (3 H, s), 1.90 (3 H, d, J 12.0, sorbyl CH_3), 4.56 (2 H, s, PhOCH_2), 4.69 (1 H, d, J 4.5, 6-H), 4.78 (1 H, d, J 6.0, 3 CH_2), 4.87 (1 H, s, 2-H), 5.20–5.36 (1 H, m, sorbyl CH), 5.20 (1 H, d, J 6.0, 3- CH_2), 6.15–6.50 (4 H, m, 7-H and sorbyl CH), 6.89–7.13 (4 H, m, ArH), 7.26–7.52 (12 H, m, ArH and CO_2CHPh_2) and 7.74 (1 H, d, J 11.0, NH) (Found: C, 64.0; H, 5.1; N, 4.2. Calc. for $\text{C}_{37}\text{H}_{34}\text{N}_2\text{O}_9\text{S}$: C, 65.09; H, 5.02; N, 4.10%).

Benzhydryl 3-*c*-deacetoxy-7 β -phenoxyacetamido-2 α -sorbylcephalosporanate 1 β -oxide 2e. Mp 106–107 °C; ν_{\max} (KBr)/ cm^{-1} 3406, 1796, 1726, 1494 and 1216; δ_{H} (200 MHz; CDCl_3) 1.97 (3 H, d, J 4.0, sorbyl CH_3), 2.10 (3 H, s, 3- CH_3), 4.55 (2 H, s, PhOCH_2), 4.74 (1 H, d, J 5.0, 6-H), 4.90 (1 H, s, 2-H), 6.15 (1 H, dd, J_1 5.0, J_2 10.5, 7-H), 6.18–6.51 (4 H, m, sorbyl CH), 6.89–7.11 (5 H, m, ArH), 7.26–7.52 (11 H, m, ArH and CO_2CHPh) and 7.79 (1 H, d, J 10.5, NH) (Found: C, 62.9; H, 5.1; N, 4.5. Calc. for $\text{C}_{35}\text{H}_{32}\text{N}_2\text{O}_7\text{S}$: C, 67.29; H, 5.16; N, 4.48%).

Benzhydryl 3-*c*-deacetoxy-7 β -phenoxyacetamido-2,2-disorbylcephalosporanate 1 β -oxide 4e. Mp 135–145 °C; δ_{H} (200 MHz; CDCl_3) 1.87 (3 H, d, J 6.3, sorbyl CH_3), 1.92 (3 H, d, J 5.0, sorbyl CH_3), 2.17 (3 H, s, 3- CH_3), 4.61 (2 H, s, PhOCH_2), 4.73 (1 H, d, J 4.5, 6-H), 5.82–5.96 (2 H, m, sorbyl H), 6.03 (1 H, dd,

J_1 4.5, J_2 10.0, 7-H), 6.10–6.30 (4 H, m, sorbyl H), 6.47–6.84 (2 H, m, sorbyl H), 6.92–7.09 (4 H, m, ArH), 7.26–7.50 (12 H, m, ArH and CO_2CHPh_2) and 7.88 (1 H, d, J 10.0, NH); δ_{C} (200 MHz; CDCl_3) 16.7, 17.5 and 18.8 (CH_3), 57.4 (7-C), 66.8 (PhOCH_2), 70.5 (6-C), 79.7 (CO_2CHPh_2), 115.6, 119.2, 122.1, 129.4, 130.5, 138.3, 143.1 and 149.3 (sorbyl CH), 120.4 (4-C), 124.0 (3-C), 114.8, 126.9, 127.9, 128.4 and 129.7 (arom. C), 133.2 and 134.9 (arom. quat. C), 139.4 (2-C), 151.8 (arom. C–O) and 156.9, 160.6, 163.0, 168.6 and 171.1 (CO) (Found: C, 67.8; H, 5.2; N, 4.1. Calc. for $\text{C}_{41}\text{H}_{38}\text{N}_2\text{O}_8\text{S}$: C, 68.51; H, 5.29; N, 3.90%).

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